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evaluation using PoDFA technology 111  
method used was GRID method and  
measured chord length 11.5 – 12.2 mm  
and magnification was 100x. Using the grid  
method, the total inclusion area was  
obtained. This area was then divided by the  
weight of the metal that had passed through  
the filter (~1.5 kg).

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Techniques for inclusions assessment can be: quantitative metallography, chemical analysis, volumetric tests, nondestructive techniques and so on. The focus of this paper is to study the assessment...

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method used was GRID method and

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and magnification was 100x. Using the grid



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method, the total inclusion area was obtained.

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performance evaluation using PoDFA technology 111 method used was GRID method and measured chord length 11.5 – 12.2 mm and magnification was 100x. Using the grid method, the total inclusion area was obtained. This area was then divided by the weight of the metal that had

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the metal cleanliness in a commercial die casting operation. The assessments were

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performed at a 10,000-kg barrel furnace, which was used to melt and provide A380 alloy for several die casting machines, see Fig. 4. 3. Results and discussion 3.1.

Evaluation of the methods using the baseline samples 3.1.1. K-Mold

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inclusions present in aluminum melts, is

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associated with the collection of the initial sample for evaluation. The thirty odd compounds identified in Section 1 have specific gravities ranging from a low of approximately 2.3 to a maximum of almost 4.0. This means that, given enough time,

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## EVALUATION OF ALUMINUM -

### Foundry Supplies

In practice, the molten metal with the K-value below 0.5 may be considered “ clean ” and acceptable in most applications, and with the K-value over 0.5, metal treatments to clean the melt are required before casting . Using this criterion,

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the results show that both the Virgin and Type I Scrap samples are acceptably clean.

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Evaluation of methods for metal cleanliness assessment in ...

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Controlling the Performance of Al-Si-Mg Automotive Alloys Containing Fe-Intermetallics: Part II-Work Hardening Behavior ... Influence of Alloying Elements and Melt Treatment on the Hot Tearing Resistance of Aluminum Alloy A201.  
Sadayappan, M. / Sahoo, M. / Smith, ...

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“ Aluminum melt cleanliness performance evaluation using PoDF (Porous Disk Filtration Apparatus) technology ” . UPB Science Bulletin, Series B, 2009, 71(4): 107-114.

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