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standard covers the gas and arc  
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~~API STD 1104 : Welding of Pipelines~~

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## ~~and Related Facilities~~

This standard was prepared by a formulating committee that included representatives of the API, the American Gas Association (AGA), the Pipe Line Contractors Association (PLCA), the American Welding Society (AWS), and the American Society for Nondestructive Testing (ASNT), as well as representatives of pipe manufacturers and individuals associated with related industries.

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jurisdictions. Traditionally there has been no mention of section 10 in either of these, only section 5, 6 and 9. With that said we have chosen to follow the 21st edition to qualify repair procedures and have communicated that to state officials.

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21st Edition?~~

API STD 1104 - 21st Ed. Welding of pipelines and related facilities, 21st Edition Includes Errata 1(2013) to Errata 5(2018) and Addendum 1(2014), Addendum 2(2016). Latest edition with all current Erratas and Addendum - like new, unmarked.

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Welding of Pipelines ...~~

API 1104 contains quite a bit of ambiguity □ For welding procedure

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qualification (and welder qualification) in particular – e.g., contains no guidance on what to specify on a welding procedure specification (WPS) in relation to what was used to make the test weld Two schools of thought on this

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