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[CNC Lathe G-Code and M-Code Reference List for CNC Lathes](#)

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This article is your total guide to selection and use of end mills, the most common type of cutter used by CNC Milling machines and CNC Routers. The CNC Router community has some specialized types that are discussed in our CNC Router Cutter Guide. A typical end mill may be referred to as an "Upcut Spiral" by the CNC Router world.

[CNC End Mill Guide - CNC Cookbook: Be A Better CNC'er](#)

than 2000 CNC models around the globe, and turning centers need a single standard particularly in the area of machining to improve productivity by increasing the richness of interactions and transactions. An initial standard is ISO 10303, informally known as the SStandard for the Exchange of Product (STEP) Data which aims to provide a

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