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This work reviews the basic concepts of co-ordinate metrology. It defines what co-ordinate measuring machines (CMMs) are and details how they can be applied to gain a competitive advantage in a variety of business settings, from small machine shops to global manufacturers. Areas that are critical for the successful application of CMMs - including environmental factors, the measuring of speed and accuracy, traceability, versatility and programming methodology - are considered.;The book is intended for manufacturing, mechanical, quality control, design, industrial, automation, automotive and aerospace engineers and managers, as well as upper-level undergraduate and graduate students in these disciplines.;College or university bookstores may order five or more copies at a special student price, which is available from Marcel Dekker Inc upon request.

Since John Bosch edited and published the first version of this book in 1995, the world of manufacturing and coordinate measuring machines (CMMs) and coordinate measuring systems (CMSs) has changed considerably. However, the basic physics of the machines has not changed in essence but have become more deeply understood. Completely revised and updat

Reporting on the latest international standards, calibration and certification procedures, this volume contains the official proceedings of the Fifth International Conference on Laser Metrology, Machine Tool, CMM and Robot Performance. Areas highlighted include: machine tool condition monitoring and calibration; co-ordination of metrology and its application to manufacturing performance and industrial inspection; new techniques in performance assessment and verification; numerical and computational tools.

Maximizing reader insights into the key scientific disciplines of Machine Tool Metrology, this text will prove useful for the industrial-practitioner and those interested in the operation of machine tools. Within this current level of industrial-content, this book incorporates significant usage of the existing published literature and valid information obtained from a wide-spectrum of manufacturers of plant, equipment and instrumentation before putting forward novel ideas and methodologies. Providing easy to understand bullet points and lucid descriptions of metrological and calibration subjects, this book aids reader understanding of the topics discussed whilst adding a voluminous-amount of footnotes utilised throughout all of the chapters, which adds some additional detail to the subject. Featuring an extensive amount of photographic-support, this book will serve as a key reference text for all those involved in the field.

Metrology and Instrumentation: Practical Applications for Engineering and Manufacturing provides students and professionals with an accessible foundation in the metrology techniques, instruments, and governing standards used in mechanical engineering and manufacturing. The book opens with an overview of metrology units and scale, then moves on to explain topics such as sources of error, calibration systems, uncertainty, and dimensional, mechanical, and thermodynamic measurement systems. A chapter on tolerance stack-ups covers GD&T, ASME Y14.5-2018, and the ISO standard for general tolerances, while a chapter on digital measurements connects metrology to newer, Industry 4.0 applications.

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This book is a printed edition of the Special Issue "Design and Applications of Coordinate Measuring Machines" that was published in Applied Sciences

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