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Load/Tape input and Save/Punch on Mazak Controls

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for MAZATROL MATRIX

I have searched and searched and read and read on this forum and I am in need of some help getting our vertical mill to run. It is a V550 with a M32 control made around 1990. I have a few questions I hope you guys can help me with. 1) As stupid as this sounds, what is the definition of EIA vs ISO...

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