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FITTING AND MACHINING THEORY N2 FORMULA SHEET $f = f T N t$ $D N S = 60 S = D n 40 N N 9 D - d$ length of workpiece Set-over = 2 length of taper length of workpiece Set-over = Ratio 2 $X \tan = 2L$ Leading angle = $90 - (\text{Helix angle} + \text{clearance angle})$ Following angle = $90 + (\text{Helix angle} - \text{clearance angle})$ Lead = No. of starts pitch Pitch

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QUESTION 9: V-BELT, CHAIN, GEAR DRIVES AND REDUCTION GEARBOXES 9.1 9.1.1 Chain pitch is the distance from the centre of one pin to the centre of the next pin. ... Microsoft Word - N2 Fitting and MACHining Theory April 2016 Memorandum.doc Created Date: 20190513132721Z ...

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Machining A material removal process in which a sharp cutting tool is used to mechanically cut away material so that the desired part geometry remains

- Most common application: to shape metal parts
- Machining is the most versatile and accurate of all manufacturing processes in its capability to produce

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