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Solid ground curing (SGC) is a photograph polymer-based added substance assembling or 3D printing innovation utilized for delivering models, models, examples, and creation parts. In which the generation of the layer geometry is completed by methods for a powerful UV light through a veil. As the premise of strong ground curing is the presentation of each layer of the model by methods for a light through a cover, the preparing time for the age of a layer is free



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of the nature of the layer.

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Solid ground curing ( SGC) is a photo-polymer-based additive manufacturing (or 3D printing) technology used for producing models, prototypes, patterns, and production parts, in which the production of the layer geometry is carried out by means of a high-powered UV lamp through a mask. As the basis of solid ground curing is the exposure of each layer of the model by means of a lamp through a mask, the processing time for the generation of a layer is independent of the complexity of the layer.

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Solid Ground Curing (SGC) is nearly similar

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to stereolithography (SLA). It uses ultraviolet light to selectively harden photosensitive polymers. First, a photosensitive resin is sprayed on the build platform. Next, the machine develops a photo mask (like a stencil) of the layer to be built.

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photosensitive resin hardened in layers as with the Stereolithography (SLA) process.

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Solid Ground Curing Process : Cubital Machine  
: The highlighted features of cubital machine over the FDM or Stereolithography are fastest making of models with huge volume of production at the same time. The main process in making of model is successive layers of liquid photo polymer resins which are cured using the UV light .

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Solid Ground Curing Developed by Cubital, solid ground curing (SGC) is somewhat similar to stereolithography (SLA) in that both use ultraviolet light to selectively harden photosensitive polymers. Unlike SLA, SGC cures an entire layer at a time. Figure 5 depicts solid ground curing, which is also

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known as the solider process.

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