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It is smart to benchmark a new plant design against an existing plant or pilot plant. Raw materials are typically the largest contributor to overall variable costs. For bulk chemicals and petrochemicals, raw materials represent 80-90% of the total cash cost of production (CCOP).

## ~~Estimation of production cost and revenue~~



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## Chemical engineering - Wikipedia

By Prof. Debasis Sarkar | IIT Kharagpur.  
This course covers two important aspects of Chemical Engineering: (a) the strategies used in the design of chemical processes, and (b) the basic economic analysis of a chemical plant. The objective of the course is to expose students to basic concepts in engineering economics, plant design,

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safety features and its importance to  
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a Johnston, R.I.-based business insurer.

The risk of fire often stems from the chemical processes themselves, which frequently involve volatile and flammable... Full Story

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