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M250 Operations &
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Inspection Forms ...
Compressor

Maintenance Evidence
of oil spraying out of the
bleed valve of an
Allison 250 C20 engine
should lead you to
suspect an oil leak from
the carbon seal for the
No. 1 bearing at the
front of...

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Common maintenance
events on the Allison
250 C20 ...

Cochran: Following the instructions in the Rolls-Royce 250 Operations and Maintenance Manual (OMM), lubricate the tach drives as instructed and at the proper intervals. If the N1 and N2 tach drives are lubricated as called out in the OMM, the

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reduced wear and tear
will prolong engine life
and reduce maintenance
costs, as the tach drives
cost approximately
\$6,500 each to replace.

Rolls-Royce 250 Engine
□ Lessons From The
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M250--C30 SERIES

OPERATION AND

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Corporation Table 603

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Inspection/Maintenance

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Action REFERENCE
SECTION n Initial 150
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HOUR INSPECTION
(cont) 6 Inspect the
engine fuel system for
evidence of leakage.

250 complete man issue
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M250 turboshaft □ Rolls-
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An important design
feature of the Model
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modular construction
which greatly simplifies

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620 maintenance and repair activity. Also the unique reverse-flow design provides for ease of hot section maintenance.

There are four modules:

- i) compressor module, at the front of the engine
- ii) gearbox module (including accessory drives)

Allison Model 250 -

Wikipedia

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Publications Index.
Model: M250-C20

Series. Number Title

Edition Revision

Number Revision Date

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M250-C20 Series OMM

6 24 1-Jun-19 10W3

M250-C20 Series O/H 4

15 15-Aug-19 10W4

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SERVICE LETTER

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CSL No.

Title/Description Date
Published Revision

Number Date Revised

3001 M250 --

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P/N 250GSI \$300.00

Installs the gearbox seals on the C20's. Place guide on output shaft, place seal over the guide, and place flange over the seal. Use

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ROLLS-ROYCE
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jason_yu@bcit.ca

Rolls-Royce (Allison)
250 Animation -
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