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Head Gaskets Part 5

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Tightening

Specifications

Application Specification,  
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Compressor Brackets-to-  
Head/Block, 25 N•m, 19

lb ft A/C Compressor-to-  
Front Bracket, 54

N•m, 40 lb ft

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Specshead bolt torque

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for 95 SOC saturn. im

The torque spec are as follows, step one is 22 ftlbs then step 2 is 33ftlbs and the third step is to tighten bolts 90degrees more also the bolt tightening sequence is here, this is a diagram of the bolts good luck and i hope this helps.

Torque Specifications

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[Specs - wakati.co](http://www.wakati.co)

The 1991 to 1994

Saturn SL1s are powered by a 1.9 L in-line four-cylinder engine. The engine has a compression ratio of 9.3 to 1, a 3.54-inch stroke and a 3.23-inch bore.

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37–115 hp (28–86 kW)

The Mitsubishi Saturn or 4G3 engine is series of overhead camshaft (OHC) straight-four internal combustion engines introduced by Mitsubishi Motors and saw first service in the 1969 Colt Galant.

Mitsubishi Saturn engine - Wikipedia



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struggles, small-town Georgia lawyer Lance Cooper agreed to defend Ken and Beth Melton and investigate the deadly accident that killed their daughter Brooke after she inexplicably lost control of her Chevy Cobalt. But what started as a heartbreaking yet all too common lawsuit quickly escalated into a David

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vs. Goliath case when Cooper discovered shocking evidence that General Motors concealed an ignition switch defect for nearly a decade--resulting in 124 deaths, including Brooke's, and risking the lives of millions more. Despite GM's settlement offers and attempts to bury evidence, Cooper

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refused to back down  
and worked tirelessly to  
expose the truth. Locked  
in a tenacious legal  
fight, Cooper and the  
Meltons faced  
incredible odds--Ken  
and Beth losing jobs and  
suffering the difficulty  
of grieving a beloved  
daughter during a court  
battle, Cooper risking  
his reputation and  
private practice against

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the overwhelming  
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opposition from GM's  
team of lawyers, and  
both parties facing  
massive financial strain.  
Yet, in the relentless  
pursuit for justice and to  
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lives, this small-town  
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