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4. Repair as much of the damaged area as possible. Refer to Dimensions - Body on page 3-7 . 5. Remove the sealers and anti-corrosion materials from the repair area, as necessary. 2003 Saturn Ion 3-123... Page 124

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1. Drill 8 mm (5/16 in) plug
weld holes in the service
part as necessary in the
corresponding locations
noted on the original panel
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