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. 5. Remove the
sealers and anti-
corrosion

materials from
the repair area,
as necessary.

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40 mm (1 7/8 in)

apart. 1. Drill

8 mm (5/16 in)

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plug weld holes
in the service
part as
necessary in the
corresponding
locations noted
on the original
panel. 865505
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7. Install all
of the related
panels and
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