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Separation Process Principles with Applications Using Process Simulator, 3rd Edition is the most comprehensive and up-to-date treatment of the major separation operations in the chemical industry. The 3rd edition focuses on using process simulators to design separation processes and prepares readers for professional practice. Completely rewritten to enhance clarity, this third edition provides engineers with a strong understanding of the field. With the help of an additional co-author, the text presents new information on bioseparations throughout the chapters. A new chapter on mechanical separations covers settling, filtration and centrifugation including mechanical separations in biotechnology and cell lysis. Boxes help highlight fundamental equations. Numerous new examples and exercises are integrated throughout as well.

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This textbook is targeted to undergraduate students in chemical engineering, chemical technology, and biochemical engineering for courses

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in mass transfer, separation processes, transport processes, and unit operations. The principles of mass transfer, both diffusional and convective have been comprehensively discussed. The application of these principles to separation processes is explained. The more common separation processes used in the chemical industries are individually described in separate chapters. The book also provides a good understanding of the construction, the operating principles, and the selection criteria of separation equipment. Recent developments in equipment have been included as far as possible. The procedure of equipment design and sizing has been illustrated by simple examples. An overview of different applications and aspects of membrane separation has also been provided. Humidification and water cooling, necessary in every process industry, is also described. Finally, elementary principles of unsteady state diffusion and mass transfer accompanied by a chemical reaction are covered. SALIENT FEATURES : A balanced coverage of theoretical principles and applications. Important recent developments in mass transfer equipment and practice are included. A large number of solved problems of varying levels of complexities showing the applications of the theory are included. Many end-chapter exercises. Chapter-wise multiple choice questions. An Instructors manual for the teachers.

Appropriate for one-year transport phenomena (also called transport processes) and separation processes course. First semester covers fluid mechanics, heat and mass transfer; second semester covers separation process principles (includes unit operations). The title of this Fourth Edition has been changed from Transport Processes and Unit Operations to Transport Processes and Separation Process Principles (Includes Unit Operations). This was done because the term Unit Operations has been largely superseded by the term Separation Processes which better reflects the present modern nomenclature being used. The main objectives and the format of the Fourth Edition remain the same. The sections on momentum transfer have been greatly expanded, especially in the sections on fluidized beds, flow meters, mixing, and non-Newtonian fluids. Material has been added to the chapter on mass transfer. The chapters on absorption, distillation, and liquid-liquid extraction have also been enlarged. More new material has been added to the sections on ion exchange and crystallization. The chapter on membrane separation processes has been greatly expanded especially for gas-membrane theory.

Separation Process Essentials provides an interactive approach for students to learn the main separation processes (distillation, absorption, stripping, and solvent extraction) using material and energy balances with equilibrium relationships, while referring readers to other more complete works when needed. Membrane separations are included as an example of non-equilibrium processes. This book reviews and builds on material learned in the first chemical engineering courses such as Material and Energy Balances and Thermodynamics as applied to separations. It relies heavily on example problems, including completely worked and explained problems followed by "Try This At Home" guided examples. Most examples have accompanying downloadable Excel spreadsheet simulations. The book also offers a complementary website, <http://separationsbook.com>, with supplementary material such as links to YouTube tutorials, practice problems, and the Excel simulations. This book is aimed at second and third year undergraduate students in Chemical engineering, as well as professionals in the field of Chemical engineering, and can be used for a one semester course in separation processes and unit operations.

The Definitive, Fully Updated Guide to Separation Process Engineering—Now with a Thorough Introduction to Mass Transfer Analysis
Separation Process Engineering, Third Edition, is the most comprehensive, accessible guide available on modern separation processes and

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the fundamentals of mass transfer. Phillip C. Wankat teaches each key concept through detailed, realistic examples using real data—including up-to-date simulation practice and new spreadsheet-based exercises. Wankat thoroughly covers each of today's leading approaches, including flash, column, and batch distillation; exact calculations and shortcut methods for multicomponent distillation; staged and packed column design; absorption; stripping; and more. In this edition, he also presents the latest design methods for liquid-liquid extraction. This edition contains the most detailed coverage available of membrane separations and of sorption separations (adsorption, chromatography, and ion exchange). Updated with new techniques and references throughout, *Separation Process Engineering, Third Edition*, also contains more than 300 new homework problems, each tested in the author's Purdue University classes. Coverage includes Modular, up-to-date process simulation examples and homework problems, based on Aspen Plus and easily adaptable to any simulator Extensive new coverage of mass transfer and diffusion, including both Fickian and Maxwell-Stefan approaches Detailed discussions of liquid-liquid extraction, including McCabe-Thiele, triangle and computer simulation analyses; mixer-settler design; Karr columns; and related mass transfer analyses Thorough introductions to adsorption, chromatography, and ion exchange—designed to prepare students for advanced work in these areas Complete coverage of membrane separations, including gas permeation, reverse osmosis, ultrafiltration, pervaporation, and key applications A full chapter on economics and energy conservation in distillation Excel spreadsheets offering additional practice with problems in distillation, diffusion, mass transfer, and membrane separation

A modern separation process textbook written for advanced undergraduate and graduate level courses in chemical engineering.

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