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Rebuilding the Gimbal Housing and Bellows

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for the summer. MerCruiser 3.0
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Pump Impeller Replacement Mercruiser
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Alpha One (SE106) Lower Unit Part 1 -
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Alpha One Gen 2 Impeller Repair
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Marine Engines GM V-6 262 CID (4.3L)
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ALPHA ONE/7R/8R/8P AMPLIFIER
SERVICE MANUAL E MAN amps or
between 2.3 and 2.8mV for the Alpha 8R/8P
Disassembly For Servicing amps. Remove
the top cover and front panel. Leave the unit
for 1 minute and reset to these values

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Remove 2 screws securing the sub front to
the if required. Page 3: Parts Lists

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2 - 2 Alpha One Generation II Sterndrive
90-806534970 1096 Installation Procedures
Transom Assembly Installation! CAUTION

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Steering lever ground wire MUST be positioned as shown or wire may fatigue.

70012 70015 70011 50632 50632 70005 1 2 4

2 3 2 5 6 7 7 a 2 a a a 70006 8 b 1 -

Speedometer Tube Pick-up Connection 2 -

Locknuts and Flat Washers 3 - Screw

~~ALPHA ONE GENERATION II~~

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~~STERNDRIVE 2~~ 1

This Factory Service Repair Manual offers all the service and repair information about 1991-2001 Mercury Mercruiser Sterndrive Units Alpha One Generation II. The information on this manual covered everything you need to know when you want to repair or service 1991-2001 Mercury

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Generation II
Mercruiser Sterndrive Units Alpha One
Generation II. This manual can be used by anyone from a first time owner/amateur to a professional technician. Even the most novice mechanic can also easily follow the step-by-step ...

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Number 14) 1991, 1992, 1993, 1994, 1995, 1996, 1997, 1998, 1999, 2000, 2001, 2002, 2003, 2004, 2005, 2006 & 2007 Alpha 1 Generations II (Gen 2, Gen II, Gen Two) Outdrive, Sterndrive (Stern Drive) Unit. This expert text service repair manual gives complete step by step information on maintenance, repair and mechanic overhaul.

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Alpha Generation 1 model production
began in 1983 and ran through 1990. The

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Serial Number Range for these models ranged from 6225577 Thru 0D469858. Mercruiser Alpha Outdrives. Alpha One Generation 1 Outdrive 1984-1992; Alpha One Generation 2 Outdrive 1992+ Alpha Generation 2 model was introduced in 1991 and is currently still in production.

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MANUAL #14 (pdf version) Models
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Model Serial Number MC Alpha One
Generation II OD492742 and Above MC
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STANDARD ROTATION Model Serial
Number 1.47:1 0F680000 and Above 1.50:1

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0D469859 thru OF503723 1.62:1 0F691000
and Above 1.65:1 0D469884 thru OF501799
1.81:1 0F691500 and Above 1.84:1
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