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Older Excel. Sigma Level? = ABS(NORMSINV(Failure rate))+1.5. Failure rate = NORMSDIST(1.5 - ?, TRUE) DPMO = NORMSDIST(1.5 - ?, TRUE) DPMO = NORMSDIST(1.5 - ?, TRUE) *1,000,000. BACK TO: Home; Start here; Six Sigma; DMAIC; Define Phase

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Six Sigma Statistics with Excel & Minitab - What Study

Six Sigma is a sequence of activities that together make up a project. This sequence consists of phases which are: Define, measure, analyze, improve and control phase. These are often abbreviated as DMAIC. After a brief introduction, the student is introduced to various tools that belong to each of the aforementioned phase.

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